

# The Importance of Temperature Control in the Pharmaceutical Industry

1.

## Ensures Product Integrity

- Many drugs are temperature-sensitive.
- Incorrect temperatures can degrade active ingredients.
- Vaccines, insulin, and biologics require cold chain storage.



## Regulatory Compliance

2.

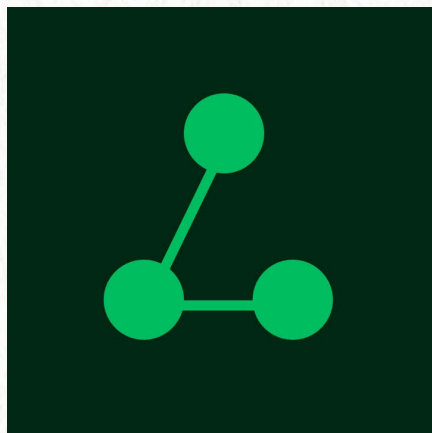
- FDA, WHO, and EMA require strict temperature monitoring.
- Non-compliance can result in fines, recalls, or product bans.



3.

## Cold Chain Logistics

- Requires continuous temperature control during storage and transportation.
- Typically 2°C to 8°C for most vaccines and biologics.
- Use of temperature loggers and alarms is essential.



## Shelf Life and Safety

4.

- Lab environments must maintain stable temperatures for accurate testing.
- Chemical reactions and stability studies depend on temperature control.

5.

## Temperature Excursions

- Even short-term exposure to incorrect temperatures can render a drug ineffective or dangerous.
- Immediate action and documentation are required when excursions occur.

